## LASER SAFE MATERIALS

	ENGRAVE	CUT
Wood (up to 1/8" thick)	×	×
Acrylic (up to 3/16")	×	×
Plexi Glass (up to 3/16")	×	×
Fabric (organic)	×	×
Leather (organic)	×	×
Cork (up to 1/8" thick)	×	×
Ceramic	×	
Marble	×	
Glass	×	
Coated Metals	×	
Painted Metals	×	
Anodized Aluminum	×	
Sand Blasted Metals	×	
Paper	×	×
Cardboard	×	×
Chipboard	×	×
Matte Board	×	×
Mylar	×	×

This is a list of laser safe materials to which there are **NO EXCEPTIONS**. Certain materials that when cut on the laser will create **CHLORINE GAS**, namely **PVC** (polyvinyl chloride.) This is not only extremely dangerous for the user, but highly corrosive and does irreparable harm to the optics of the laser.

## **FORBIDDEN MATERIALS:**

## **PVC**

Teflon
Polypropylene Foam
Polystyrene Foam
ABS
Polycarbonate / Lexan
HDPE / milk bottle plastic
Felt
FoamCore
Rubber (All Forms)